Determination of the chemical composition of commercial carob products and evaluation of the results using Chemometrics



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1. Introduction

Carob tree is cultivated in most Mediterranean countries, mainly in mild and dry areas. Its scientific name (*Ceratonia siliqua*) derives from the Greek word "Kera", which relates to the keratomorphic shape of the fruit and the Latin word siliqua, which refers to the pods' hardness and shape. World production of carob is estimated at around 160 000 tonnes per year. Spain produces the largest quantities, followed by Italy, Portugal, Morocco, Turkey, Greece, Cyprus and Lebanon [1].

Many studies have shown that carobs and their products can promote human health and assist to prevent the treatment of some chronic diseases. Carobs contain antioxidants and polyphenols (ingredients that help cancer prevention and hyperlipidemia), improve cholesterol levels in the blood, treat diarrhea, contain vitamins and many minerals. The carob is effective in regulating blood glucose levels (due to the high content in fibers), thus improving digestion. Therefore, it is a safe food for people with diabetes [2]. Carob can be eaten raw and it has a sweet taste. It has its own unique flavor and provides a variety of healthy and natural food products such as bread, beverages (coffee substitutes, liqueurs, tea), nuts, can be combined with tahini, honey and/or chocolate. In Cyprus, a lot of carob products are produced and the most widely known is the carob syrup (charoupomelo). Carob is known as a substitute for chocolate, since it is a natural chocolate-like sweetener. It has advantages over chocolate, since it has fewer calories and contains neither caffeine nor theobromine [1,3]. Carob flour (from the seeds) is used to manufacture dietetic products and products for celiac patients (gluten free products) [4].

Table 1: Moisture of carobs and carob powders.

Product	Moisture (%) ± U (N=3)
Koumpota (pulp)	$14,48 \pm 0,12$
Kountourka (pulp)	$14,80 \pm 0,13$
Tylliria (pulp)	$13,59 \pm 0,20$
Carob powder P_A	6,05 ± 0,11
Organic carob powder	$8,49 \pm 0,78$
Carob coffee P_A	7,21 ± 0,55

3.2. Ash

The uncertainty (U) of the ash measurement is expressed as standard deviation and the result as $x\pm 2S/\sqrt{N}$, where $S=S_L=1,6$ S_r (for 95% confidence level).

2. Experimental part

Twenty commercially available carob products were analysed for the determination of carbohydrates, proteins, caffeine/theobromine, dietary fibers, fat, moisture, ash and minerals composition and the results were compared to that of domestic carob fruits, widely found in the island of Cyprus (*cultivars: Koumpota, Kountourka and Tylliria*). The analyses took place in an accredited laboratory using, either official or accredited/validated methods. The results for the moisture and ash analysis of carob fruits and carob powders are presented in detail.



Fig. 1: Commercial	y carob products	that were analysed.
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Table 2: Ash of carobs and carob powders.		
Product	Ash (%) ± U (N=3)	
Koumpota (pulp)	2,63 ± 0,07	
Kountourka (pulp)	2,49 ± 0,05	
Tylliria (pulp)	2,46 ± 0,03	
Carob powder P_A	2,74 ± 0,02	
Organic carob powder	3,15 ± 0,06	
Carob coffee P_A	3,24 ± 0,05	

3.3. Chemometrics

Different chemometric techniques were performed with SIMCA 13.0 software (Umetrics, Sweden), for the differentiation of the carob products. Principal component analysis proved able to distinguish the samples according to their type. In the plot below (Figure 3), the 8 predefined groups are present in the space to be close to similar types of samples: a well-defined group consisting of the pulp samples, appear to be close to the carob powder/coffee group. Carob chocolate and carob cream samples are close to the traditional carob cream samples belong to the same group. Carob candies, soutzoukkos and pasteli are presented in the same quadrant of lack, so they have a great deal of similarity. Finally, carob syrup samples were slightly distinguished from the last group.

> XAROUPOPROIONTA.M1 (PCA-X) Colored according to Group= Type

Carobs' pulp
Carob chocolate (P_A, P_B), carob cream
Traditional carob cream

4: Carob candies (P_A,

5: Carob powder (P_A),

organic carob powder and

6: Soutzoukkos with carob

8: Carob syrup (P_D, P_A),

genuine (homemade) carob

syrup, organic carob syrup

P_B), carob drages

carob coffee (P_A)

syrup (P_C, P_D)

7: Pasteli (P_D, P_A)

3. Results and Discussion

The nutritional composition of the 3 carob cultivars and all the 20 products that were analysed is shown in Figure 2.

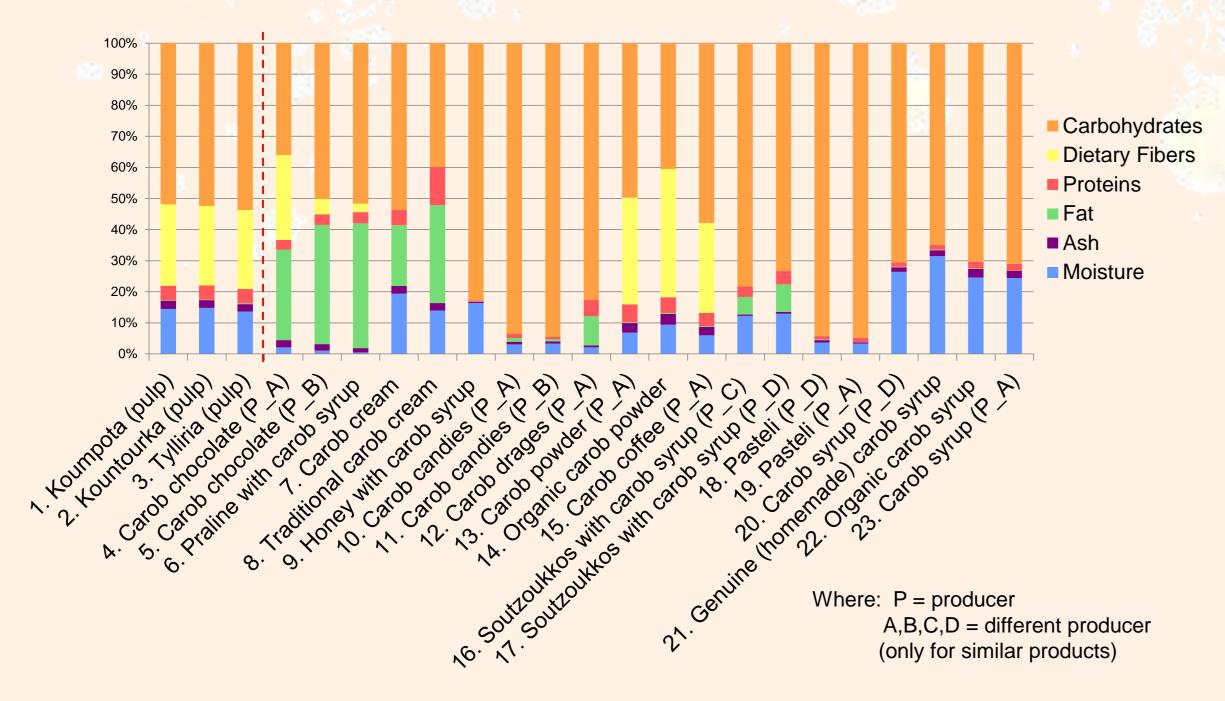


Fig. 2: Chemical composition of carobs and carob products.

3.1. Moisture

For the moisture measurement the combined standard uncertainty (u_c) was used and the result was expressed as $x\pm 2u_c$ (for 95% confidence level), where:

$$\frac{u_c}{u_c} = \left[\left(\frac{u(m)}{m} \right)^2 + (U_{p,c,p})^2 + (U_{p,c,p})^2 \right]$$

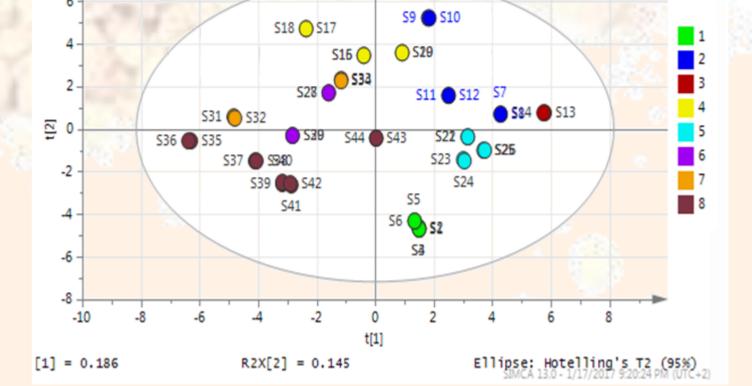


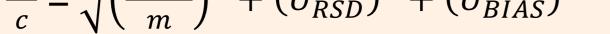
Fig. 3: PCA scatter plot (PC1 vs PC2).

4. Remarks

Each result for moisture and ash of the samples was expressed with its uncertainty as the uncertainty indicates possible errors in the measurement and therefore is an important part of the result.

Uncertainty is important for the development of models that may differentiate carob products from different types. In any case, a larger number of samples, from different production years, is needed to produce safer conclusions.

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