

# Chiral Separation of Nefopam using cyclofructans and chiral ionic liquids in CE

## Abstract

A chiral center in many pharmaceutical compounds gives rise to optical activity which can make a large difference between the two enantiomers in terms of pharmacokinetics, activity and toxicity. The widely accepted limit of enantiomeric impurity in the testing of a single enantiomer is 0.1% (m/m), which, in turn, requires that analytical methods have large enantiomeric-separation power and high-detection sensitivity.

Capillary Electrophoresis (CE), a well-established and unique type of analytical technique has many advantages, among them versatility and efficiency. In this study, the chiral separation of nefopam hydrochloride, a centrally-acting non-opioid analgesic drug of the benzoxazocine chemical class, is demonstrated. Chiral analysis of the drug has already been reported by using the universal and well-known chiral selectors (CSs), cyclodextrins (CDs), in capillary electrophoresis.

This is the first report of nefopam enantioseparation, in which, a new and promising category of chiral selectors, the cyclofructans (CFs), is utilized, as well as chiral ionic liquids (CILs), a new class of non-molecular solvents with unique properties in different areas of chemistry. The growing interest in CILs has also been observed in separation techniques, where they are used as either BGE additives or as sole CSs.

In this study, a comparison between SCF<sub>6</sub> and SCF<sub>7</sub> was made, and the effect of the CIL, L-Alanine tert butyl ester lactate (L-AlaC<sub>4</sub>Lac) on both resolution and efficiency was examined. Moreover, the combined use of L-AlaC<sub>4</sub>Lac (as a BGE additive) and SCF<sub>6</sub> (as a CS) was investigated. Other parameters that affect the enantioseparation were also examined, such as BGE type and concentration, pH, CS type and concentration, CIL concentration and applied voltage. The optimum separation conditions were determined to be 2 mM SCF<sub>6</sub>, in 100mM Tris/10mM Borate (pH 8.00) and the time of analysis was 3.5 min. However, in order for the method to be applied to biological and pharmaceutical samples for qualitative and quantitative analysis, the uncertainty of the method has to be evaluated, in regard to precision, accuracy, detectability and linearity.

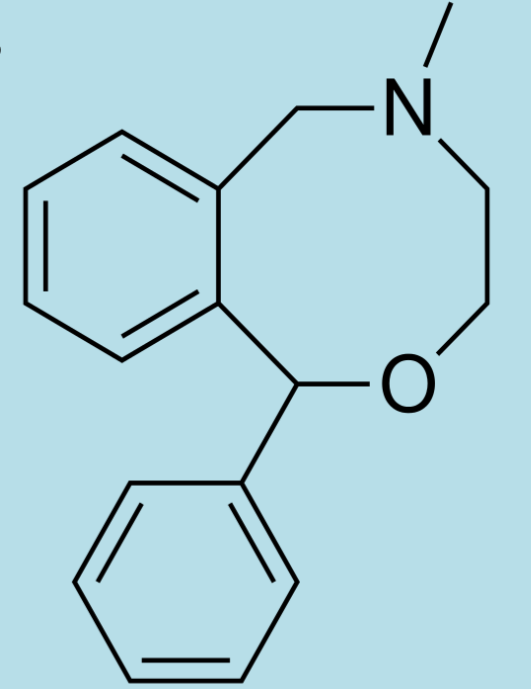


Figure 1. Nefopam (NEF) Structure.

## Experimental

- ✓ Agilent System equipped with DAD detector ( $\lambda=200$  nm).
- ✓ Fused-silica capillary column ( $L_{tot} = 38.5$  cm,  $L_{eff} = 30$  cm, 50  $\mu$ m i.d.).
- ✓ A new capillary was washed with H<sub>2</sub>O (10 min), 1 M NaOH (60 min), H<sub>2</sub>O (10 min), BGE (30 min).
- ✓ BGE: 100 mM Tris/10 mM Sodium tetraborate decahydrate
- ✓ T = 20 °C, \*V= 20 kV, pH = 8.00.
- ✓ Injection size: 50 mbar for 3 sec.
- ✓ Analyte: 0.4 mg/mL racemic mixture of Nefopam in MeOH.
- ✓ Examined concentrations of the CS: 1 mM - 10 mM.
- ✓ Examined concentrations of the CIL: 10 mM - 100 mM.

## Effect of pH on Separation

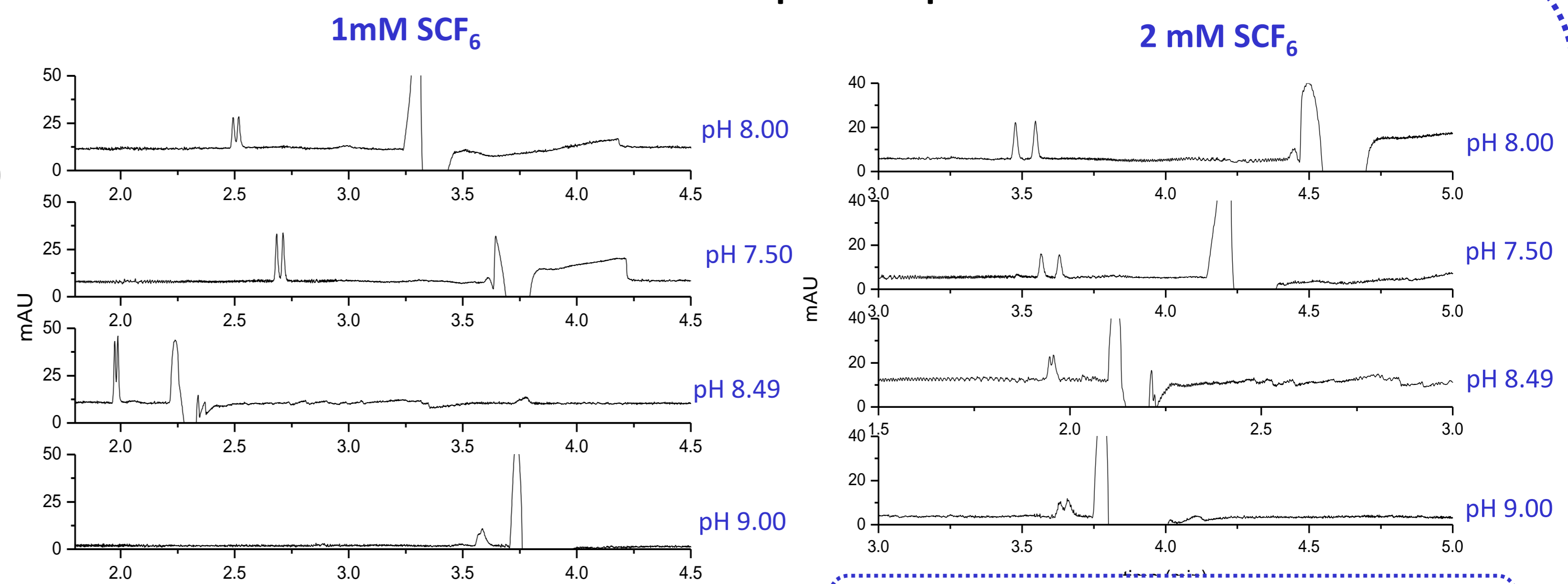


Figure 2. Electropherograms of racemic NEF obtained at different pH values with 1mM SCF<sub>6</sub>.

Figure 3. Electropherograms of racemic NEF obtained at different pH values with 2mM SCF<sub>6</sub>.

## Effect of SCF<sub>6</sub> Concentration

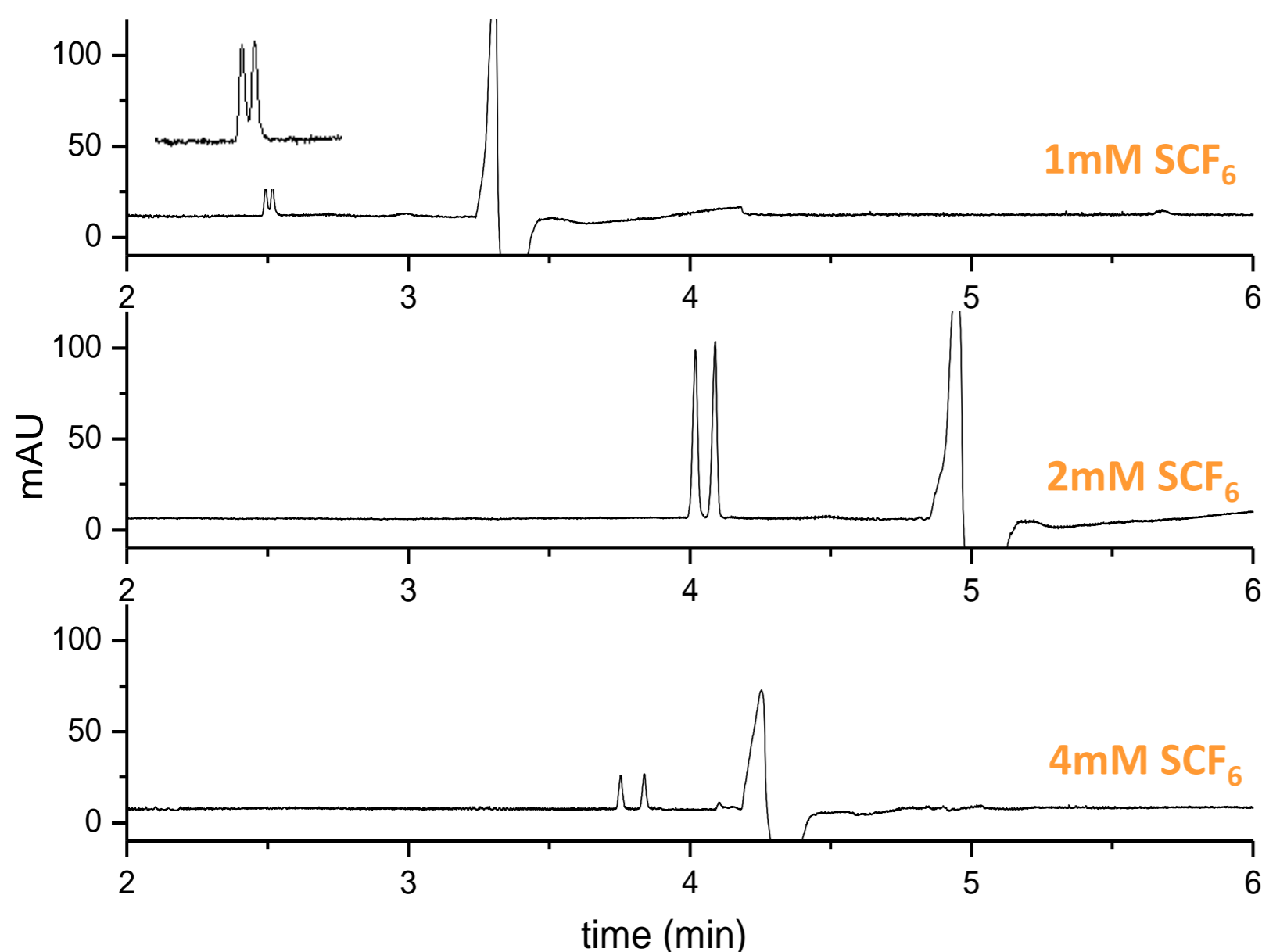


Figure 4. Effect of SCF<sub>6</sub> concentration on enantioseparation of NEF.

- ✓ 2mM SCF<sub>6</sub> resulted in baseline discrimination of NEF enantiomers ( $R_s = 1.92$ ).
- ✓ Further addition of SCF<sub>6</sub> resulted in  $R_s$  decrease.
- ✓ 4mM SCF<sub>6</sub> ( $R_s$  of 3.84).
- ✓ At 10mM SCF<sub>6</sub> resolution was lost.
- ✓ Strong ionic interaction between the (+) charged NEF and the (-) charged SCF<sub>6</sub>.

- ✓ L-AlaC<sub>4</sub>Lac as the sole CS in the BGE presented no enantioselectivity for NEF enantiomers.
- ✓ The Study of the combined use of L-AlaC<sub>4</sub>Lac and the SCF<sub>6</sub> follows, in an attempt to examine a possible synergistic effect between the CS and the CIL.

CD	CF
S- $\alpha$ -CD	S-CF <sub>6</sub> and S-CF <sub>7</sub>
S- $\beta$ -CD	n-CF <sub>6</sub> and n-CF <sub>7</sub>
	IPCF <sub>6</sub> and IPCF <sub>7</sub>
	CM-CF <sub>6</sub>

Table 1. The CSs utilized in this project, CDs and CFs.

## Effect of CIL on Separation

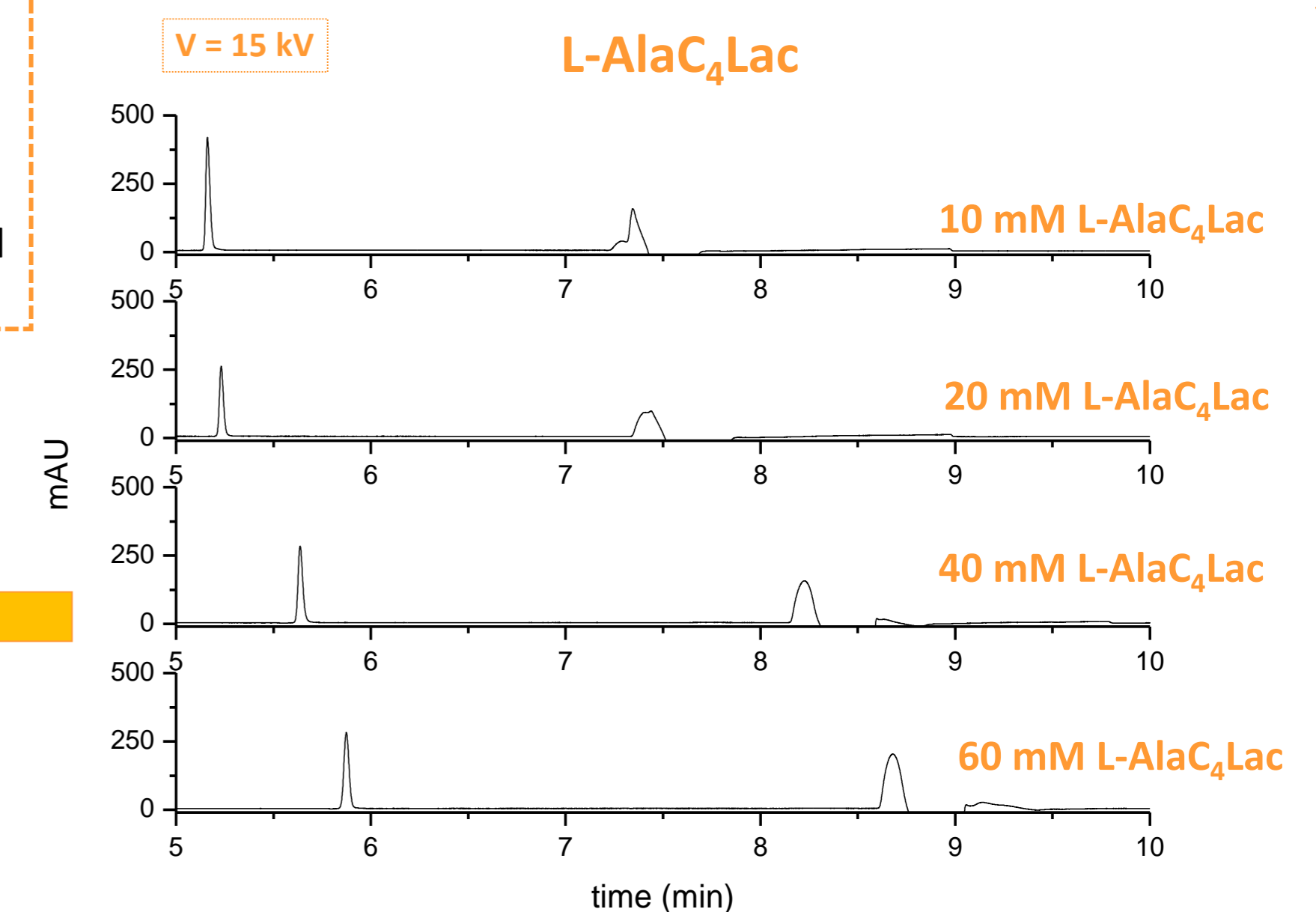
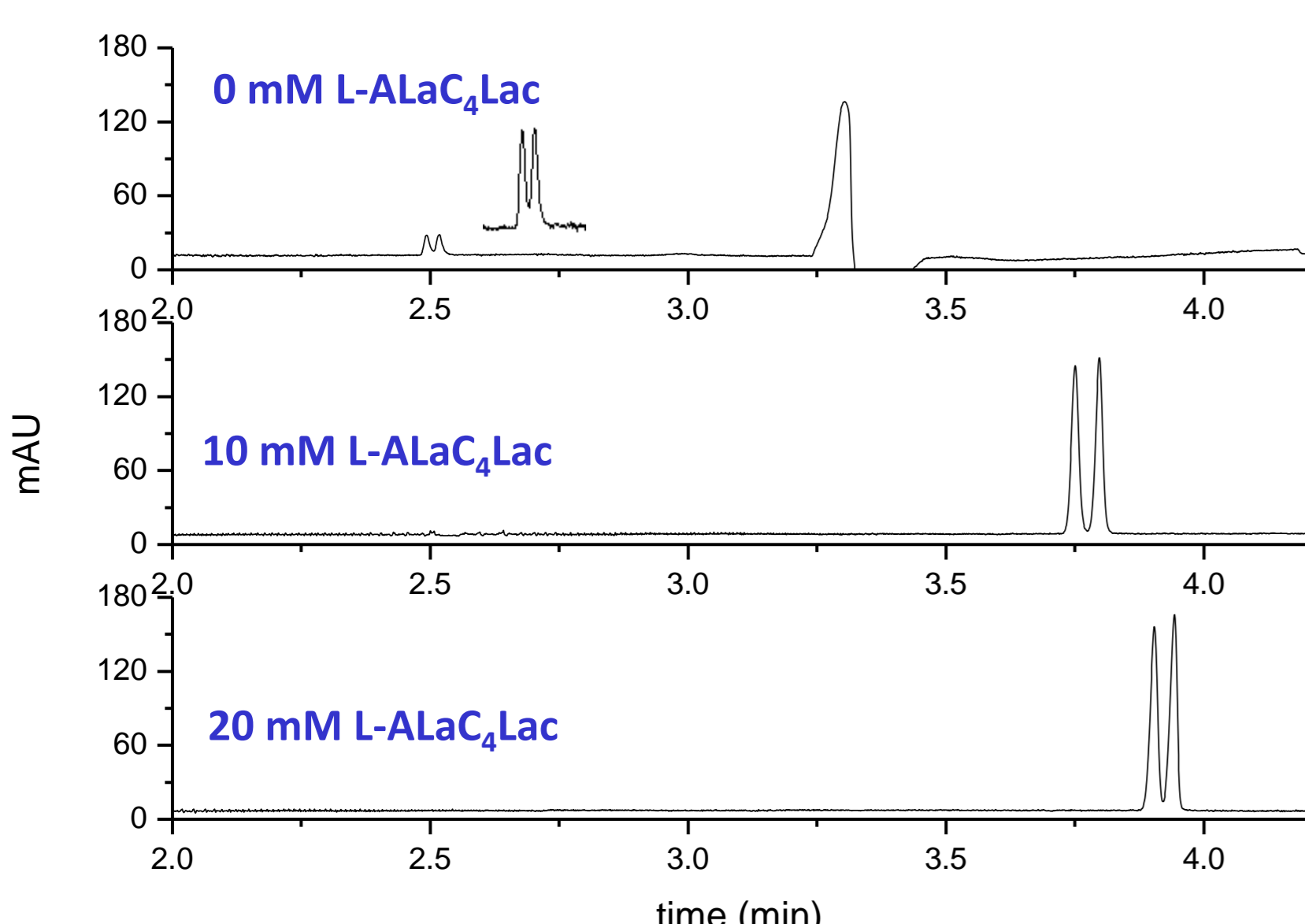


Figure 3. Effect of L-AlaC<sub>4</sub>Lac concentration on the enantioseparation of NEF.

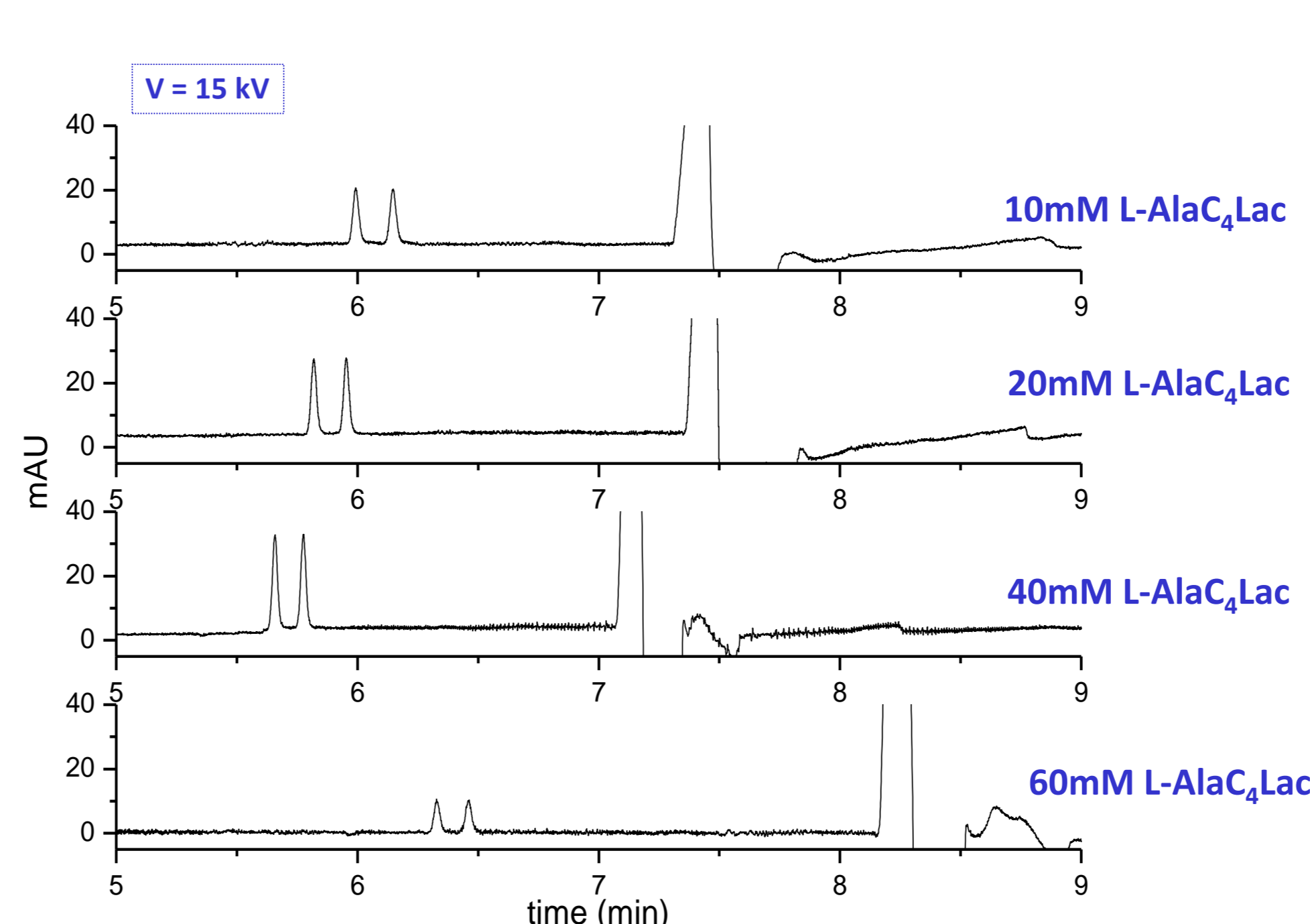
## Synergistic Effect of SCF<sub>6</sub> and CIL on Separation

### 1mM SCF<sub>6</sub> + dC mM L-AlaC<sub>4</sub>Lac



L-AlaC <sub>4</sub> Lac (mM)	$R_s$	N
0	0.86	104807
10	1.18	255994
20	1.13	213903

### 2mM SCF<sub>6</sub> + dC mM L-AlaC<sub>4</sub>Lac



L-AlaC <sub>4</sub> Lac (mM)	$R_s$	N
10	2.07	103454
20	2.13	145471
40	2.41	157090
60	2.84	320112

## Concluding marks

- ✓ A CE method was developed for the discrimination of NEF enantiomers using 100mM Tris/ 10mM borate as BGE solution.
- ✓ Separation Conditions: 2mM SCF<sub>6</sub> (added to the BGE), at pH 8.00,  $R_s = 1.61$ .
- ✓ UV detection at 200nm and the temperature was controlled at 20° C.
- ✓ Addition of L-AlaC<sub>4</sub>Lac improves resolution and efficiency.
- ✓ SCF<sub>7</sub> was also tested as a CS but no enantioselectivity for NEF enantiomers was observed.

## Future/Current Work

- Evaluation of the uncertainty of the method in regard to:
  - ✓ precision
  - ✓ accuracy, detectability and
  - ✓ linearity.