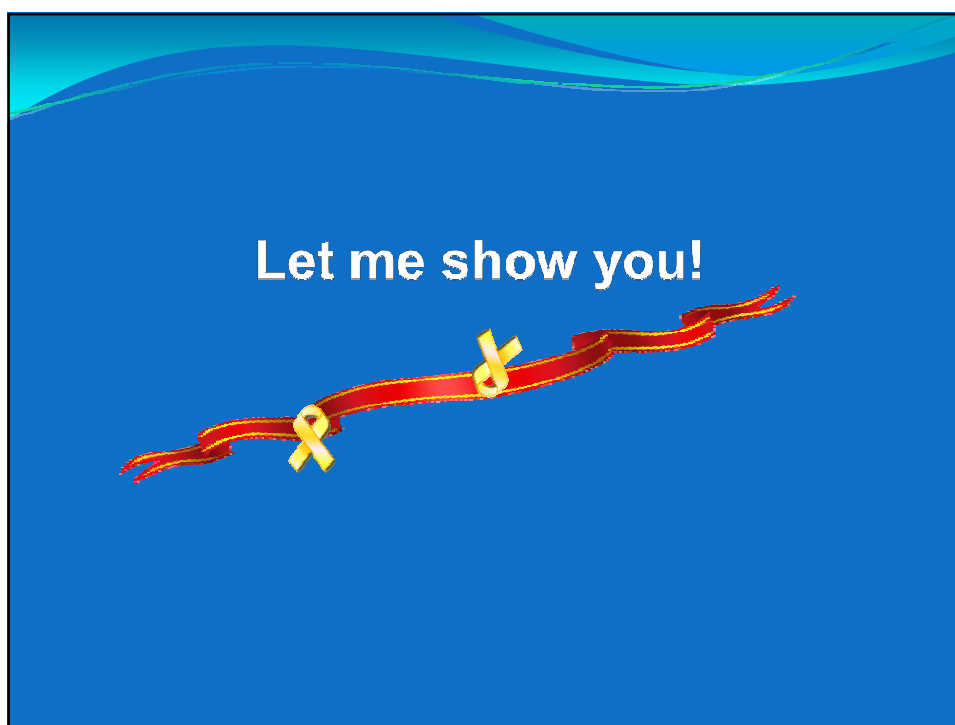
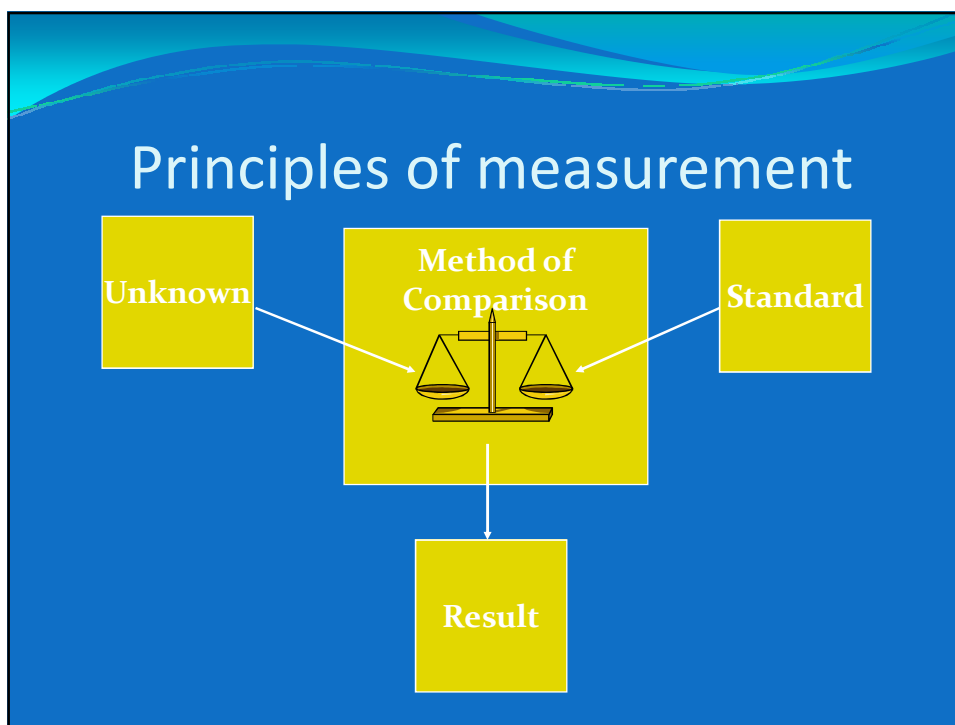


EURACHEM/CITAC Guidance on Metrological Traceability

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Uncertainty & Traceability Working Group

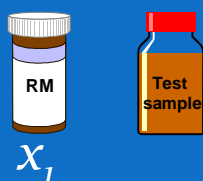
Traceability is easy
All results are traceable
To what is the issue!



Obtaining a traceable measurement

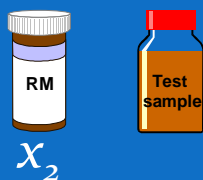
- Value of the result for an unknown is obtained from a comparison with the value of a calibration standard
e.g. measurement of mass
- Uncertainty of the result is the uncertainty of this comparison plus the uncertainty of the standard
- Value of the result is traceable to the value of the calibration standard
provided the method used for the comparison is valid and its uncertainty is known
- The value of the standard used must be traceable to agreed (international) standards
allows results to be comparable across space and time

A



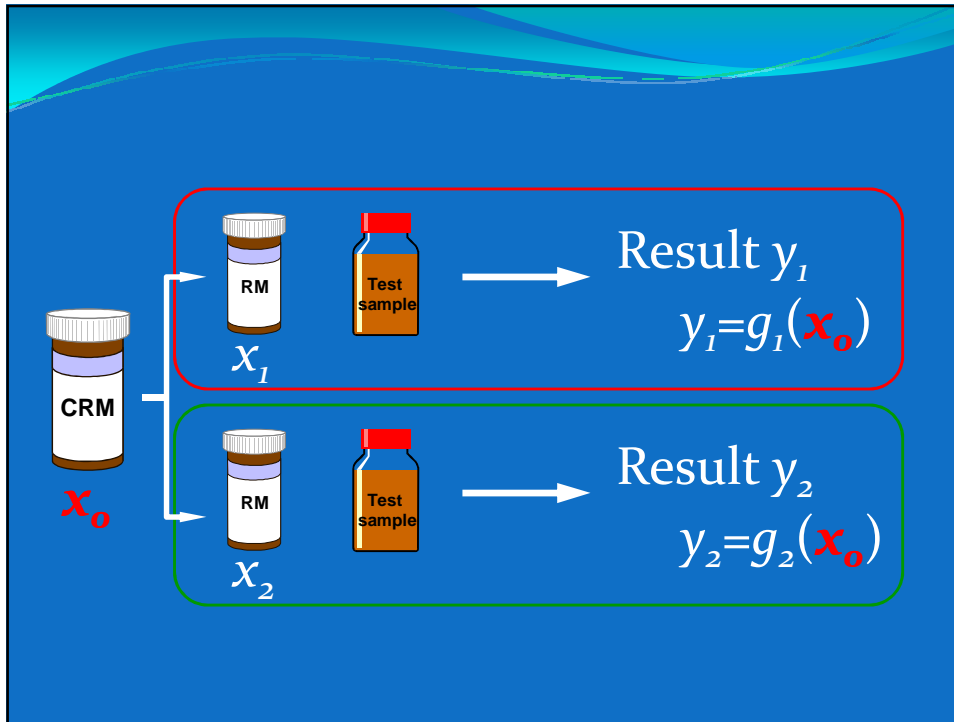
Result y_1
 $y_1 = f_1(x_1)$

B



Result y_2
 $y_2 = f_2(x_2)$

Relationship between y_1 and y_2 ?



Validated Method

Traceability established for
each parameter in the
method

By calibration with
appropriate standards.

$$y = f(x_1, x_2 \dots x_m) \Big|_{x_{m+1}, x_{m+2} \dots x_n}$$

- The sole requirement for y to be fully traceable* is that $x_1 \dots x_n$ are traceable or defined values
- Calibration of $x_1 \dots x_n$ with appropriate standards is sufficient

**other than MU requirements*

What is an appropriate standard?

Suitable unit preferably SI

Suitable uncertainty

Degree of control - 3 categories

- Green category: very small effect on the uncertainty
minimal degree of control required,

Normal, routine laboratory equipment, reagents, etc
able to provide appropriate references.

volume (beaker/measuring cylinder), time (wall
clock), length (ruler), concentration (approx. 6 mol
L⁻¹ HCl), temperature (room temperature)

Amber Category: significant effect on the
uncertainty, significant degree of control.

• Provided by appropriately maintained and
calibrated equipment for common measurements
(mass, volume, instrument response, etc). QA
system of a properly equipped and appointed
laboratory should provide appropriate references.

volumetric flask, analytical balance, common
chemical reagents of specified
concentration/purity (conc. nitric acid,
acetonitrile HPLC grade)

Red category: also a significant degree of control, but analyst required to select the 'special' references needed to carry out a particular SOP.
materials with specified values (concentration/purity) used for instrument calibration, matrix reference materials used for QC, physical properties (molecular masses), individually calibrated glassware

$$y = f(x_1, x_2 \dots x_m) \Big|_{x_{m+1}, x_{m+2} \dots x_n}$$

- The sole requirement for y to be fully traceable* is that $x_1 \dots x_n$ are traceable or defined values
- Calibration of $x_1 \dots x_n$ with appropriate standards is sufficient

**other than MU requirements*

Example

Meeting the traceability requirements
of ISO 17025: An analyst's guide
(third edition)

<http://www.nmschembio.org.uk>

Determination of potassium iodide in vitamin tablets

Outline of Method

Weigh the ground sample into a crucible

Add ≈ 7 g potassium carbonate, mix, cover with further ≈ 10 g

Place in a muffle furnace at $675\text{ }^{\circ}\text{C}$ to $700\text{ }^{\circ}\text{C}$ for 25 minutes

Cool, add ≈ 20 mL of water, heat to boiling, filter into a flask

Make the volume to ≈ 200 mL

Add 7 mL bromine water to convert to potassium iodate

Add 2 mL phosphoric acid to remove excess bromine

Add 5 mL 16% w/v KI solution to yield iodine

Titrate with 0.01 mol L^{-1} sodium thiosulfate

Write down and understand the equation used to calculate the analytical result

$$\text{KI}(\mu\text{g}/\text{tablet}) = \frac{(T-B) \times A \times M \times \text{MW}_{\text{KI}} \times 10^6}{6 \times 1000 \times W}$$

T	Titre (mL)
B	Blank titre (mL)
A	Mean weight of one tablet (g) (mean of 20 tablets)
MW_{KI}	Relative molecular mass of KI
W	Weight of sample used (g)
M	Molarity of sodium thiosulfate determined by standardisation against potassium iodate (mol L^{-1}):

$$M (\text{mol L}^{-1}) = \frac{\text{mass of KIO}_3 \times \text{Purity of KIO}_3 \times 1000 \times 6}{\text{MW}_{\text{KIO}_3} \times \text{volume of Na}_2\text{S}_2\text{O}_3}$$

MW_{KIO_3} Relative molecular mass of KIO_3

Obtain suitable traceable references for each of these.

Target uncertainty is 4 %

Therefore uncertainty on each these references < 1 %

Start with the very simple but necessary ones

These should be provided by laboratory QA system

Titre

Approximately 10 mL volume

Readily provided by class A burette with
0.05 mL graduations

Mass

Mass of 1 tablet approximately 1 g
4-figure analytical balance

Molecular masses

Obtainable from up-to-date tables with an
uncertainty of $< 0.1\%$

Molarity of the sodium thiosulphate

Commercially produced volumetric standard solution.
For example, a 0.1 mol.l⁻¹ sodium thiosulphate solution, with a tolerance factor of ± 0.001 mol.l⁻¹ (i.e. $\pm 1\%$) readily available.

Alternatively, the molarity of the sodium thiosulphate solution could be established experimentally by standardisation against potassium iodate.
Analytical grade potassium iodate \rightarrow 99.9% purity more than adequate.

In certain critical applications (e.g. where an analysis may be part of a legal dispute), the use of a CRM might be preferable, since there is less scope for criticism of a result.

Required degree of control for values in equation

T sample titre (mL)	}	volumetric glassware
B blank titre (mL)		
A mean weight of one tablet (g)	}	analytical balance
W weight of sample used (g)		
MW _{KIO₃} relative molecular mass of KIO ₃	}	calculated from tables
MW _{KI} relative molecular mass of KI		
M molarity Na ₂ S ₂ O ₃	}	standardised using KIO ₃ analytical balance reagent with required purity & uncertainty volumetric glassware
mass of KIO ₃ (g)		
purity of KIO ₃		
volume of sodium thiosulphate (mL)		

All values in equations are in either the amber or red category

Required degree of control for equipment

- Fused silica crucibles, 50 mL capacity, 57 mm diameter
- Filter papers, Whatman No. 541, 18.5 mm diameter
- Oven temperature

Summary (1)

- Write down the equations used to calculate the analytical result
- Identify any 'reagents' or equipment with specified values
- Identify the fixed conditions used in the method
- Obtain appropriate 'stated references' to which the above values may be related or traced
- An appropriate reference has a stated value in the required unit with acceptable uncertainty

Summary (2)

- Traceability to appropriate 'stated references' provides the uncertainty' that is required when the SOP is carried out
- The required uncertainty is that which is fit for purpose
the smallest possible uncertainty is not always necessary and consequently the highest level stated reference is not always necessary

More details and Examples

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of ISO 17025: An analyst's guide
(third edition)

<http://www.nmschembio.org.uk>