

Achieving traceability in chemical measurements

A practical approach

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Overview

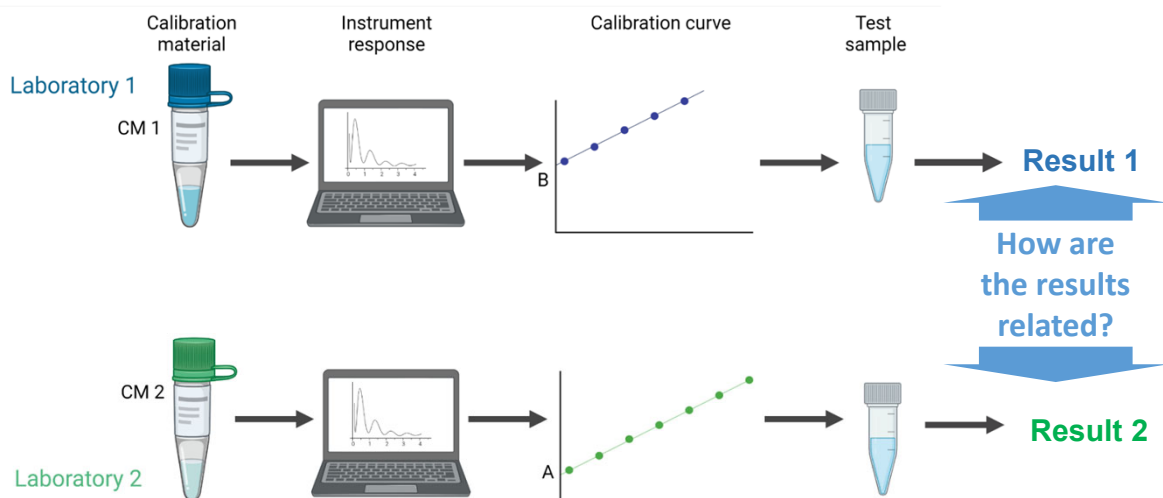
- Metrological traceability – a reminder
- Principles and the Eurachem guide
- Metrological traceability in practice
 - Key steps in attaining traceability
 - Stated references
 - Selecting appropriate stated references
- Worked example

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Metrological traceability - reminder

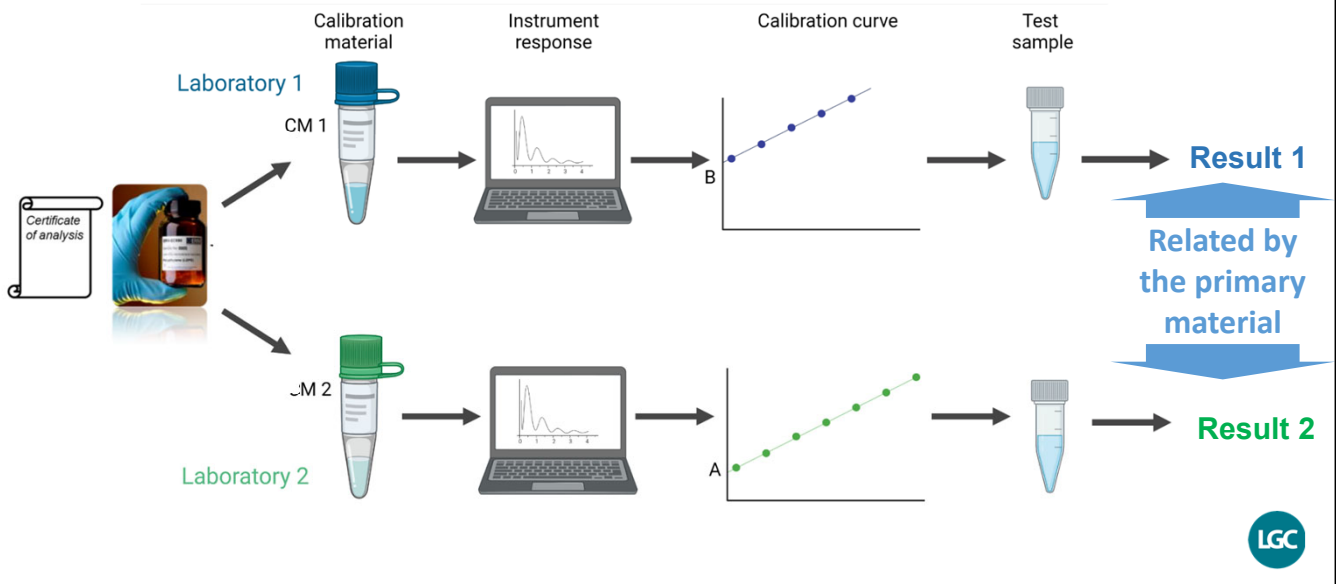
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Why we need traceability



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Why we need traceability



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Metrological traceability – definition



2.41 (6.10)

metrological traceability

property of a **measurement result** whereby the result can be related to a reference through a documented unbroken chain of **calibrations**, each contributing to the **measurement uncertainty**

References

- Definition of a measurement unit
- Measurement procedure including the measurement unit
- Measurement standard



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Establishing traceability - principles

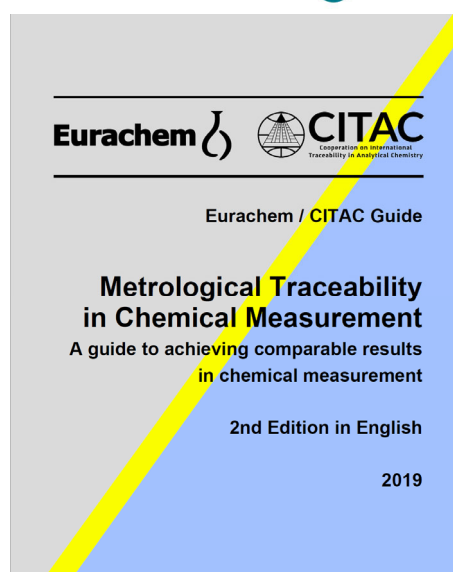
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Metrological Traceability:

Principles of the Eurachem Guide

www.eurachem.org/guides



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The Guiding Principle



A measurement result arises from an equation

$$y = f(x_1, x_2 \dots x_m) \Big|_{x_{m+1}, x_{m+2} \dots x_n}$$

which is **assumed to hold**

**under certain
conditions**

y is traceable to $x_1 \dots x_n$



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Implications: 1



If

$$y = f(x_1, x_2 \dots x_m) \Big|_{x_{m+1}, x_{m+2} \dots x_n}$$

- The sole* requirement for y to be traceable to higher references is that $x_1 \dots x_n$ are traceable to higher references or are defined constants
- **Calibration or control for $x_1 \dots x_n$ is sufficient**

**other than MU requirements*



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Implications: 2



2. If we assume completeness for

$$y = f(x_1, x_2 \dots x_m) \Big|_{x_{m+1}, x_{m+2} \dots x_n}$$

- **The assumption(s) involved must be tested and shown to hold**

This is an essential part of method validation

Validation is crucial
to practical traceability



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Further implications



- Measurement uncertainty need only consider $x_1 \dots x_n$
 - Nothing else affects the result y
- Validation and QC materials/references are not in the equation or specified conditions
 - No need to consider them part of the 'traceability chain'
- A result is traceable to/via *all of its input and control values*
 - ∴ Cannot usually expect a simple statement of traceability to a single reference standard.



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Establishing traceability - practice

Key steps in the attainment of traceability

- Write down and understand the equation used to calculate the analytical result
- Identify any 'reagents' or equipment with specified values
- Identify the fixed conditions used in the method
- Obtain appropriate 'stated references'

Values appearing in the equation or specified in reagents, equipment or fixed conditions must be traceable to appropriate 'stated references'

To achieve traceability



- The method must be properly validated and applied within its stated scope
 - if not, erroneous results may still be produced, even if all measurements and standards are traceable
- The method must be carried out using the appropriate stated references
 - how does the analyst select appropriate stated references?



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What are 'appropriate stated references'?



- Stated References
 - any 'reference point' that an analyst uses to obtain or realise a particular quantity or value in practice
- Physical calibrations are well established
 - calibrated weight; thermometer; volumetric glassware; stopwatch
- Chemical calibrations can be established in the same way
 - pure or matrix certified reference standards (calibrants); well-characterised pure materials



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What is appropriate?



- The analyst must decide
- Depends on the degree of control that is required in obtaining or realising a particular value in practice
 - how much the quantity affects the result
- Uncertainty of each stated reference must be appropriate



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Degree of control - Examples



- Instrument calibration standard
 - p,p'-DDE commercial grade chemical: purity >95%
 - p,p'-DDE certified reference material: certified purity $99.6 \pm 0.4\%$
- Sample preparation
 - weigh accurately 10 ± 1 g of the solid, add about 50 mL of water, shake for 60 minutes, filter and make the volume to exactly 100 mL



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Choosing the appropriate degree of control



- Fitness-for-purpose
 - acceptable uncertainty in final result: $\pm 1\%$, $\pm 5\%$, $\pm 10\%$, $\pm 50\%$?
- Method validation data
 - information on the effect of variations in fixed conditions
 - time, temperature
 - extraction/digestion reagents
 - clean-up procedures
- Analyst's experience



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Degree of control - 3 categories



- **Green category:** a minimal degree of control in which normal, routine laboratory equipment, reagents, etc are able to provide appropriate stated references.
- **Amber Category:** a significant degree of control, such as that provided by appropriately maintained and calibrated equipment for common measurements such as mass, volume, instrument response, etc. The QA system of a properly equipped and appointed laboratory will normally provide the appropriate stated references.
- **Red category:** also a significant degree of control, but one which requires the analyst to select the 'special' stated references needed to carry out a particular SOP.



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Examples



- **Green** - approximate measurements/specifications
 - volume (beaker/measuring cylinder), time (wall clock), length (ruler), concentration (approx. 6 mol L⁻¹ HCl), temperature (room temperature)
- **Amber** - properly maintained and calibrated equipment
 - volumetric flask, analytical balance, common chemical reagents of specified concentration/purity (conc. nitric acid, acetonitrile HPLC grade)
- **Red** - special stated references needed
 - materials with specified values (concentration/purity) used for instrument calibration, matrix reference materials used for QC, physical properties (molecular masses), individually calibrated glassware



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Establishing traceability - Example



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Example: Determination of potassium iodide in vitamin tablets



• Outline of Method

- Weigh (to four d.p.) the ground sample into a crucible
- Overlay with ≈ 7 g potassium carbonate, followed by a further ≈ 10 g
- Place in a muffle furnace at $675\text{ }^{\circ}\text{C}$ to $700\text{ }^{\circ}\text{C}$ for 25 minutes
- Cool, add ≈ 20 mL of water, heat to boiling, decant through a filter into a flask
- Make the volume to ≈ 200 mL
- Add 7 mL bromine water
- Add 2 mL phosphoric acid and 5 mL 16% w/v KI solution
- Titrate with 0.01 mol L^{-1} sodium thiosulphate
- Standardise the sodium thiosulphate using potassium iodate



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1) Write down and understand the equation used to calculate the analytical result



$$\text{KI}(\mu\text{g}/\text{tablet}) = \frac{(T-B) \times A \times M \times \text{MW}_{\text{KI}} \times 10^6}{6 \times 1000 \times W}$$

T	Titre (mL)
B	Blank titre (mL)
A	Mean weight of one tablet (g) (mean of 20 tablets)
M	Molarity of sodium thiosulphate determined by standardisation against potassium iodate (mol L^{-1})
MW_{KI}	Relative molecular mass of KI
W	Weight of sample used (g)



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Write down the equation (continued)



- Molarity of sodium thiosulphate

$$M \text{ (mol L}^{-1}\text{)} = \frac{\text{mass of KIO}_3 \times \text{Purity of KIO}_3 \times 1000 \times 6}{\text{MW}_{\text{KIO}_3} \times \text{volume of Na}_2\text{S}_2\text{O}_3}$$

MW_{KIO_3} Relative molecular mass of KIO_3



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Required degree of control for values in equation



T	sample titre (mL)	}	volumetric glassware
B	blank titre (mL)		
A	mean weight of one tablet (g)	}	analytical balance
W	weight of sample used (g)		
MW_{KIO_3}	relative molecular mass of KIO_3	}	calculated from tables
MW_{KI}	relative molecular mass of KI		
M	molarity $\text{Na}_2\text{S}_2\text{O}_3$		standardised using KIO_3
	mass of KIO_3 (g)		analytical balance
	purity of KIO_3		reagent with required purity & uncertainty
	volume of sodium thiosulphate (mL)		volumetric glassware
All values in equations are in either the amber or red category			



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2) Identify equipment/reagents with specified values



- Apparatus (section 3 of SOP)
 - 3.1 Fused silica crucibles, 50 mL capacity, 57 mm diameter
 - 3.2 Filter papers, Whatman No. 541, 18.5 cm diameter
- Reagents (section 4 of SOP)
 - 4.1 Purified water
 - 4.2 Phenol 80% w/w, reagent grade
 - 4.2.1 Phenol solution, 5% v/v
Dilute 5 ml to 88 mL in a measuring cylinder
 - 4.8 Potassium iodate, analytical reagent grade
 - 4.9 Sodium thiosulphate, 0.1 mol L⁻¹



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Required degree of control for equipment/reagents



- 3.1 Fused silica crucibles, 50 mL capacity, 57 mm diameter
- 3.2 Filter papers, Whatman No. 541, 18.5 mm diameter
- 4.1 Purified water
- 4.2 Phenol 80% w/w, reagent grade
 - 4.2.1 Phenol solution, 5% v/v
 - Dilute 5 mL to 88 mL in a measuring cylinder
- 4.8 Potassium iodate
 - AR grade: >99.9% CRM: 99.95 ± 0.05%
- 4.9 Sodium thiosulphate, 0.1 mol L⁻¹



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3) Identify fixed conditions (section 6 of the SOP)



- 6.1 Place in muffle set at 675 °C, for 25 minutes
- 6.4 Cool, add 20 mL of water
- 6.6 Add 7 mL bromine water, ...boil, maintain volume of at least 200 mL
- 6.9 Add 2 mL phosphoric acid, 5 mL KI solution and titrate immediately with 0.01 mol L⁻¹ thiosulphate solution



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Required degree of control for fixed conditions



- 6.1 Place in muffle set at 675 °C, for approximately 25 minutes
- 6.4 Cool, add 20 mL of water
- 6.6 Add 7 mL bromine water, ...boil, maintain volume of at least 200 mL
- 6.9 Add 2 mL phosphoric acid, 5 mL KI solution and titrate immediately with 0.01 mol L⁻¹ thiosulphate solution



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Summary (1)



- Write down the equations used to calculate the analytical result
- Identify any 'reagents' or equipment with specified values
- Identify the fixed conditions used in the method
- Obtain appropriate 'stated references' to which the above values may be related or traced
- Stated reference means any 'reference point' that an analyst decides to use



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Summary (2)



- Traceability to appropriate 'stated references' provides the particular 'degree of control' that is required when an SOP is carried out
- The required 'degree of control' is that which is fit for purpose
 - the highest possible degree of control is not always necessary and consequently the highest level stated reference is not always necessary
- The analyst must choose the required degree of control, based on method validation data, intended end-use of the result, experience, etc.



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