



Outline

- 1. Measurement goal
- 2. Compliance assessment
- 3. Measurement uncertainty concept
- 4. Compliance assessment rule
- 5. Sampling uncertainty in compliance assessment
- 6. Setting and using the guard band
- 7. Examples

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8. References

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1. Measurement goal

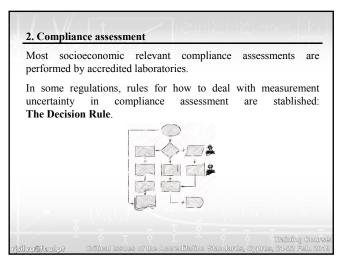
Most measurements in chemistry are performed to assess the compliance of products with a legislation or specification, or in fundamental and applied research.

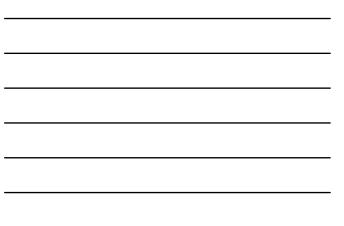
Measurement uncertainty is relevant for measurement interpretation:

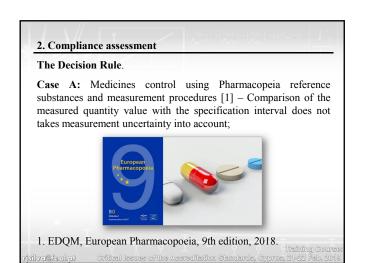
» Compliance with a specification or legislation limit or interval;

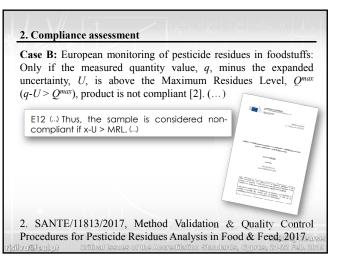
» Assessment of trends or differences in studies items.

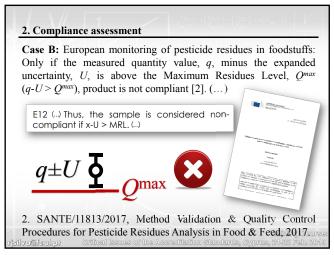


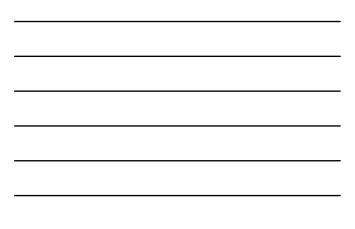




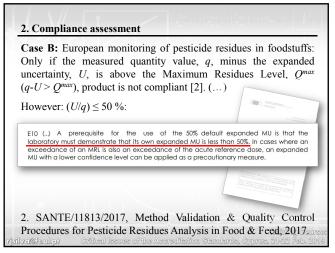




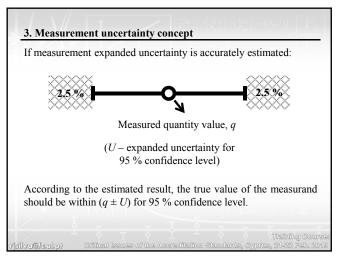




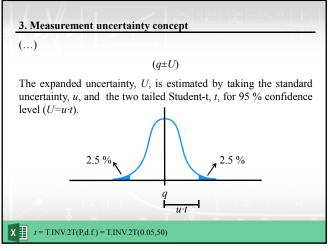




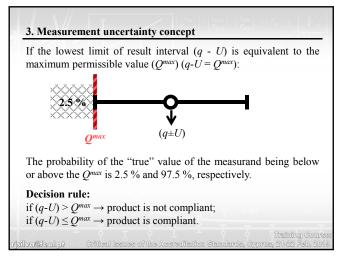




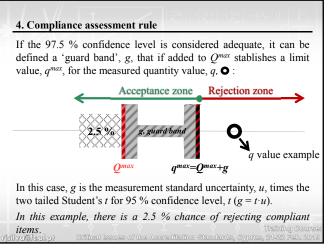




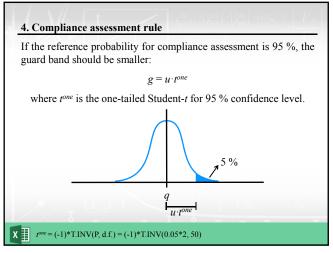














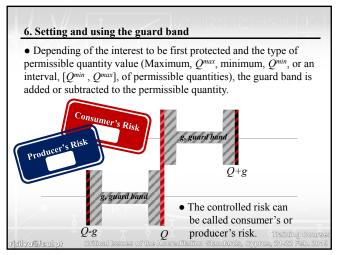
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99%	0.01	2.678	2.403
99.5%	0.005	2.937	2.678
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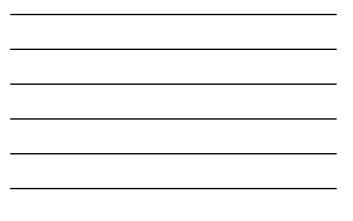
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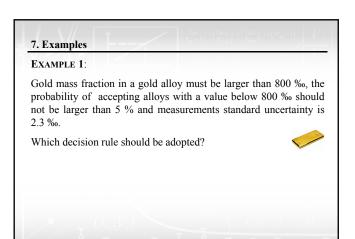
5. Sampling uncertainty in compliance assessment

- Usually, compliance with a legislation does not take sampling uncertainty into account, but sampling should be performed following a regulated procedure;
- In the industry, the sampling uncertainty can be considered in compliance assessment to guarantee that any portion of the lot is compliant. The determination of sampling uncertainty involves assessing population heterogeneity.

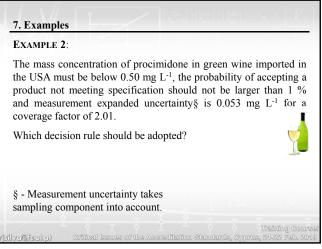


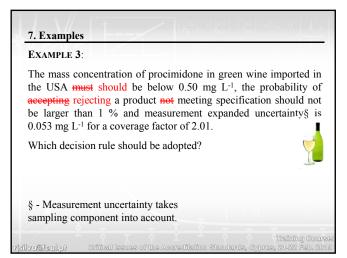


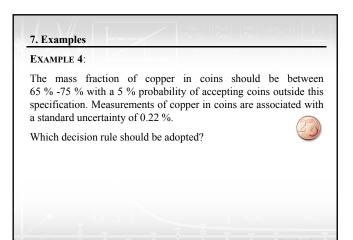




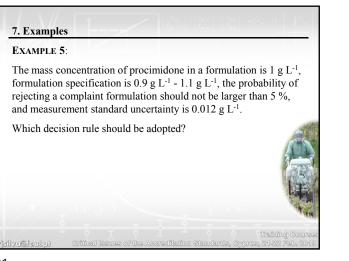
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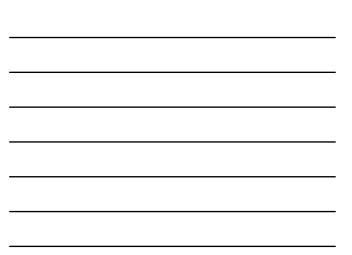


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1.	S. Ellison, A. Williams (Eds), Eurachem/CITAC Guide - Use of uncertainty information in compliance assessment, Eurachem, 2007 (www.eurachem.org).		
2.	JCGM 106:2012, Evaluation of measurement data – The role of measurement uncertainty in conformity assessment, BIPM, 2012 (www.bipm.org).		

Critical Issues of the Accreditation Standards Nicosia, 21-22 February 2019
The use of a decision rule
Solutions of the Examples
5 % g, guard band
Q^{max} $q^{max}=Q^{max}+g$
Ricardo Bettencourt da Silva [ŋsilva@fc.ul.pt]

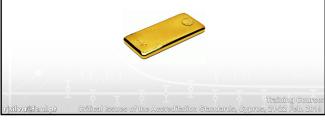


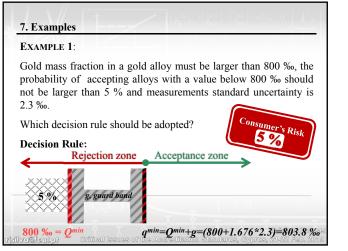
7. Examples

EXAMPLE 1:

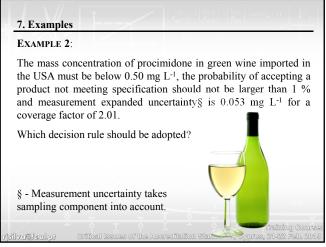
Gold mass fraction in a gold alloy must be larger than 800 ‰, the probability of accepting alloys with a value below 800 ‰ should not be larger than 5 % and measurements standard uncertainty is 2.3 ‰.

Which decision rule should be adopted?

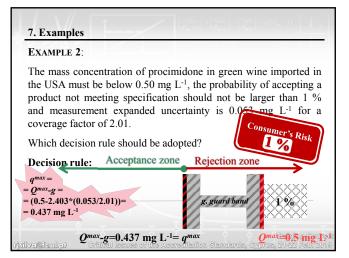


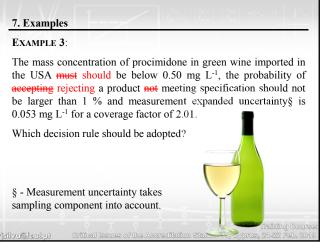


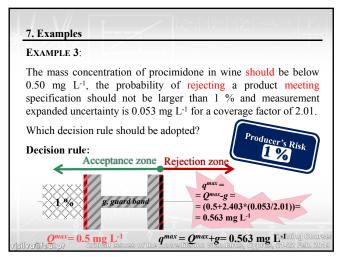




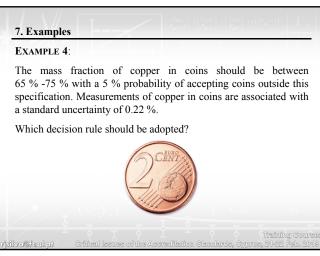




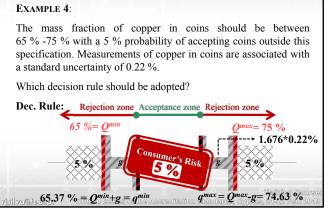








7. Examples





7. Examples EXAMPLE 5: The mass concentration of procimidone in a formulation is 1 g L⁻¹, formulation specification is 0.9 g L⁻¹ - 1.1 g L⁻¹, the probability of rejecting a complaint formulation should not be larger than 5 %, and measurement standard uncertainty is 0.012 g L⁻¹. Which decision rule should be adopted?

